

Date: Tuesday, 19/08/2008 4:06:27 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001, Dart Helicopters Services	<b>Drawing Name</b> : SQUARE TUBE
<b>Job Number</b> : 41487	
<b>Estimate Number</b> : 13427	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001211
<b>This Issue</b> : 19/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B6743001 P.17
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 40596	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/09/2008 <b>Qty:</b> 100 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUL 08.8.20</u>	
<b>Comment</b> : Est Rev:A 08-06-26 new issue DD verified by:ec	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6TS1000W065 <u>120 w</u>	6061T6 SQ TUBE 1.00 x 1.00 X 0.065w
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**Comment:** Qty.: 1.1156 f(s)/Unit Total : 66.936 111.5625 f(s)

6061T6 SQ TUBE 1.00 X 0.065

batch: M109057

SAN 08/09/23

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.050" chamfer on both ends of tube

3- deburr

SP 08-09-23 (60)  
SAN 08/09/23

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

S 08/09/24 (66) counters

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 131

891 24

(60)

SCD

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

08/09/26 MF

Job Completion



MF 08-09-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

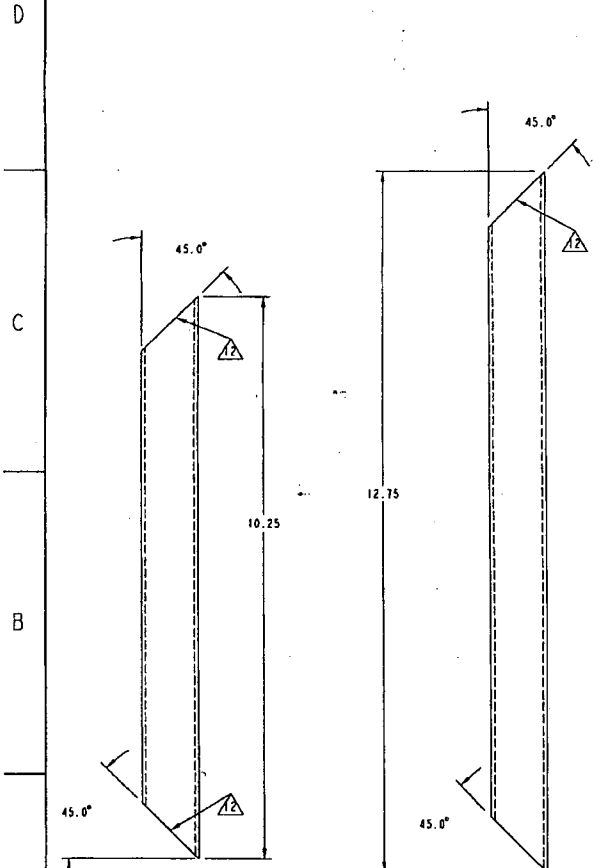
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

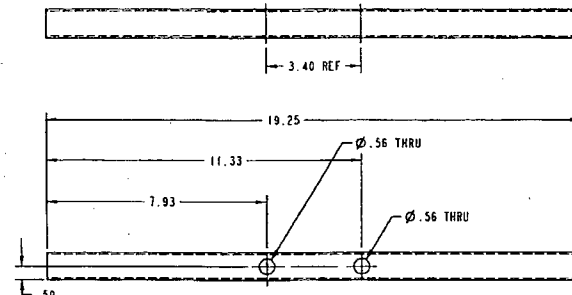
RELEASED  
#00-01-20

REPLACED BY  
SUPERCEDED BY  
D3440-15

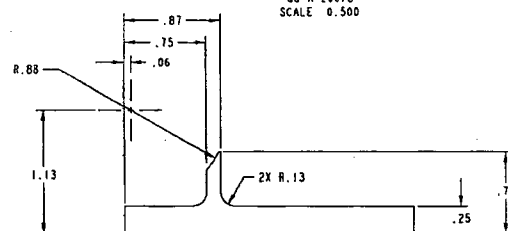


② -209 SQUARE TUBE  
MATL: 1.00 50 X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 1.000

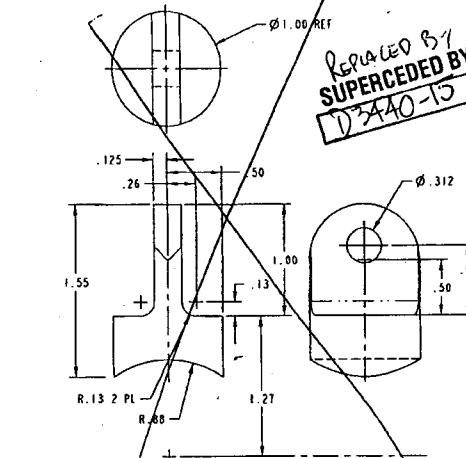
② -211 SQUARE TUBE  
MATL: 1.00 50 X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 1.000



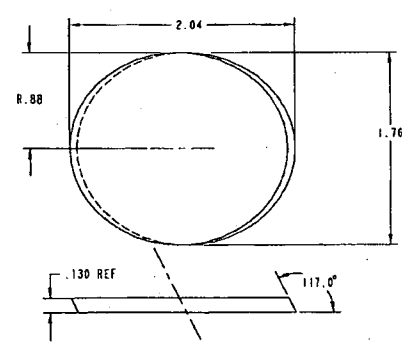
② -203 SQUARE TUBE  
MATL: 1.00 50 X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 0.500



② -213 FLANGED HOOK  
MATL: 6061-T6 QQ-A-200/8  
SCALE 2.000



① -215 CONTOURED MALE EYE  
MATL: 1.00 RND, 6061-T6  
QQ-A-200/8  
SCALE 2.000



② -199 OUTER TUBE END CAP  
MATL: .125 THK, 6061-T6  
QQ-A-250/11  
SCALE 2.000

PREMIER AVIATION, INC.  
3021 Aviation Parkway, Grand Prairie, Texas 75052  
D3440-15 B67-43001  
SCALE: 11 of 45

ORIGINAL

WORK ORDER  
NO. 44487  
WITHOUT NOTICE  
FOR INFORMATION  
ONLY  
DO NOT TO BE  
USED FOR  
COPY  
RIGHT  
REPRODUCTION  
WITHOUT  
NOTICE